




About Cautions


 **CAUTION:** A CAUTION indicates a potential for property damage, personal injury, or death.

Attaching Casters to Your System


 **CAUTION:** Only trained service technicians are authorized to remove the system cover and access any of the components inside the system. See your *Product Information Guide* for complete information about safety precautions, working inside the computer, and protecting against electrostatic discharge.

To attach the caster bracket assemblies to your system, perform the following steps:

- 1 Disconnect the system and any attached peripherals from their electrical outlets, and then disconnect the peripherals from the system.

 **CAUTION:** To avoid injury, two people should perform step 2.

- 2 Gently turn the system upside down.
- 3 Remove the four feet from the bottom of the chassis. Each foot is attached to the bottom of the chassis by a screw. See Figure 1.

 **NOTE:** Retain these screws for use in step 5.

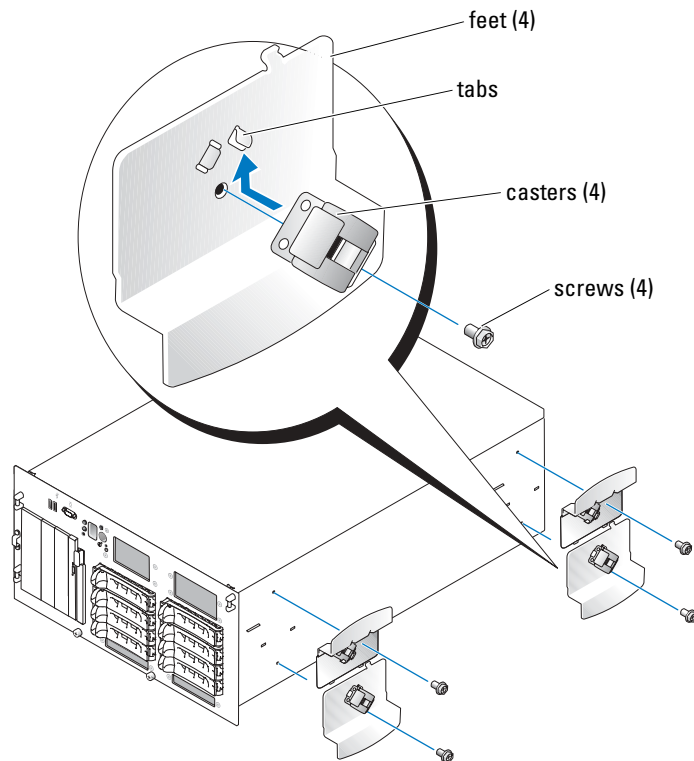
- 4 Slide one caster into the tabs on each foot so that the hole in the caster lines up with the hole in the foot. See Figure 1.
- 5 Attach each caster assembly to the bottom of the chassis, using the screws you removed in step 3. See Figure 1.

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Figure 1. Attaching Casters to Your System



CAUTION: To avoid injury, two people should perform step 6.

- 6 Carefully turn the system right-side up.

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